PFISTERER



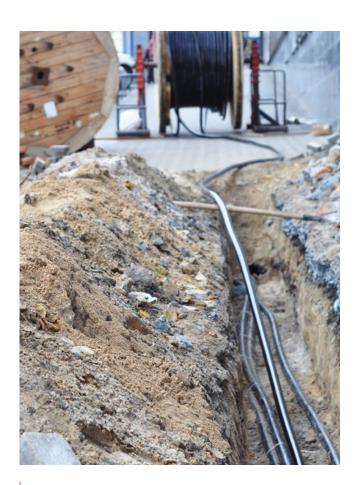
LV piercing connectors

Insulated low voltage bolted connectors with insulation piercing contact technology

LV piercing connectors

Live line working easy & safe

Live line working is increasingly essential in low voltage networks. Bolted connectors used for this purpose should be easy to install and ensure the best possible occupational safety. The LV piercing connector family from PFISTERER has been developed to meet today's practical requirements. By now, LV piercing connectors have field proven themselves a million times and show PFISTERER's contact technology expertise.



LV piercing connectors in figures

- Voltage: up to 1 kV
- Conductor class: 1 and 2 according to EN 60228
- Conductor cross-section: 1 to 240 mm²
- Shear torque: 2.5 to 27 Nm

Conductor does not have to be stripped

LV piercing connectors connect and make electrical contact with conductor ends, whatever the conductor cross-section, type and insulation. Because they pierce the insulation during installation, preparatory work on the conductor, such as stripping or brushing the contact area, is eliminated.

The shear bolts on LV piercing connectors are based on patented SICON technology. The bolts are equipped with a piercing system that reliably penetrates the conductor insulation during installation. A rotatable disc at the base of the bolt prevents damage to individual strands and ensures the correct contact force for all conductor materials.

- Insulation does not have to be stripped from individual conductors
- Easy, safe installation ideal for live line working
- Shear off bolts prevent installation errors
- IP2X protection against electrical hazards
- Consistent operational reliability, according to IEC 61238-1 Class A
- Compact design after assembly
- Creepage distance conform to EN 60664, pollution degree 1

Good occupational safety

The insulating body and plastic cover caps provide IP2X protection against finger contact in accordance with EN 60529. On type 3 and above, plastic flaps prevent inadvertent contact with the inside of the conductor channel. The elastomer insert ensures protection against contact after the bolts shear off.

Cover caps with "spiral spring"

■ Touch-safe during all installation steps



Insulating body

■ IP2X protection against finger contact

Elastomer inlay

Protects against contact after the bolts sheared off

SICON technology

Stepless shear off bolt: Full utilisation of the thread loading ensures optimum contact forces

Inspection hole

Easily check the position of the conductor in the connector

Plastic flaps

Protection against accidental contact

Insulating barrier

■ Extends the creepage distance

Piercing technology

Rotatable disc pierces the insulation: Makes reliable contact through the conductor insulation on paper and plastic insulated cables

Tin-plated connector body

Prevents the formation of an oxidation layer

Contact ribs

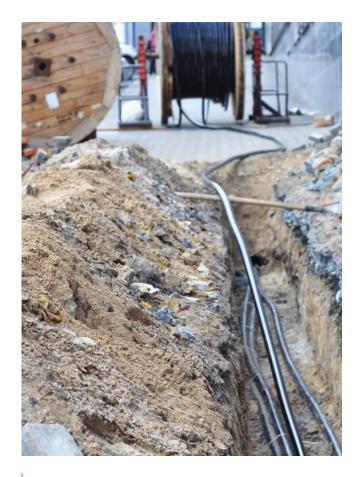
Contact geometry with piercing function



LV piercing connectors

Live line working – easy & safe

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Low shear off torque

The shear off bolts are tightened using standard tools. Once the optimal contact force is reached, the bolt gently breaks away at a torque of between 2.5 and 30 Nm, depending on the type. This prevents common installation errors and makes live line working much safer.

Compact and well designed

Once installed, the small size of LV piercing connectors makes subsequent work easier. Type 1 and 2 are equipped with a push-together system: multiple connectors can be joined together to form a compact unit. With type 3 to 5, the elimination of the cover caps ensures the smallest possible dimensions.

Flexible final assembly

PFISTERER offers matching cast resin sets and heatshrink joint sets for final assembly. The shrink sleeves have an increased shrink rate to cope with the large difference in diameter.

The joints are supplied ready for assembly so that no additional materials are required.



LV piercing connectors product selection

_	Connector	Shear torque	Conductor cross-section [mm²]			Span-	Article no.	Article no.	
		[Nm]	RE Al, Cu	SE Al	RM Al, Cu	SM Al, Cu	ner size		Heat-shrink joint set with 4 connectors
	Type 1	2,5	1 - 10 Cu	-	-	-	4	332 710 011	_
	Type 2	8	6 - 25	6 - 16	6 - 16 + 25 Cu	6 - 16	6	332 710 021	-
	Type 3	15	16 Cu + 25 -70	25 - 95	16 Cu + 25 - 70	25 - 70	16	332 710 030	332 818 730 *
	Type 4	30	35 Cu + 50 - 120	50 - 150	35 Cu + 50 - 120	35 Cu + 50 - 120	16	332 710 040	332 818 740
	Type 5	30	70 Cu + 95 - 185	95 - 240	70 Cu + 95 - 185	70 Cu + 95 - 185	16	332 710 050	332 818 750 **

Cast resin joints on request

* not for 16 Cu

** not for 70 Cu

Benefits

materials.

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have to be stripped

LV piercing connectors connect and make electrical

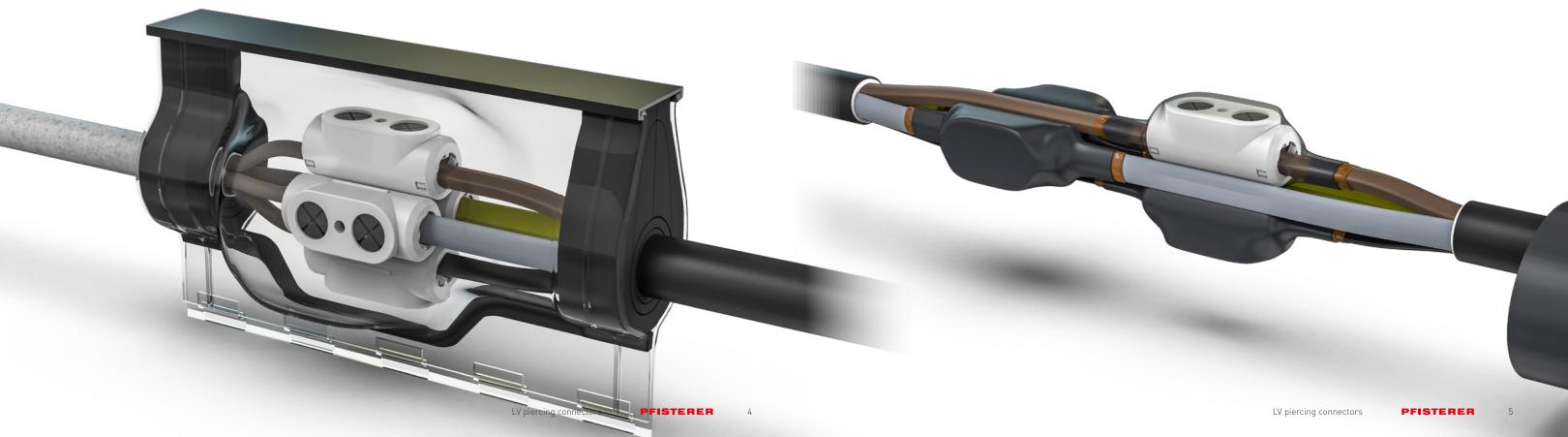
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In 1921, Karl Pfisterer founded his factory in Stuttgart for special electrical products with the aim of improving the world of power transmission. The PFISTERER Group has pursued this goal of quality and technological leadership for more than 100 years. Today, PFISTERER is one of the world's leading specialists and system suppliers for energy infrastructure – with a complete range of cable accessories, overhead line technology and components along the entire transmission chain from power generation to consumption. With state-of-the-art manufacturing processes and 1,200 employees at 18 international locations, PFISTERER not only connects the power grids of today and tomorrow, but also makes an important contribution to a sustainable and secure energy supply.